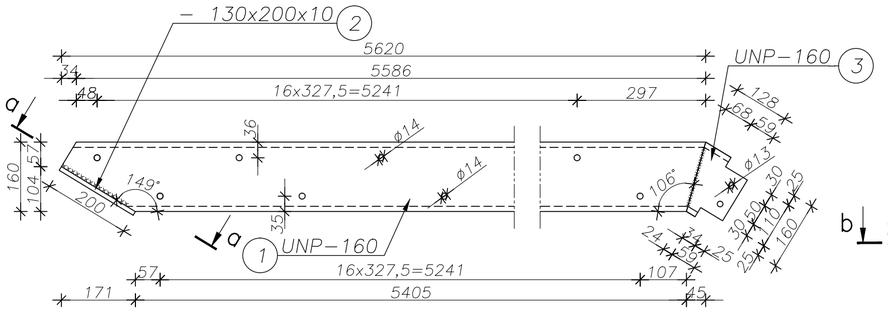
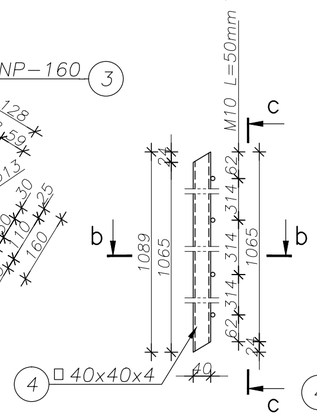
TTD–1



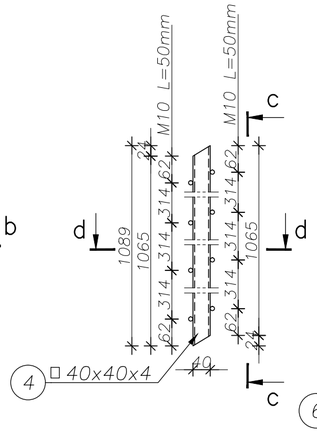
TTD–2

M 1:10



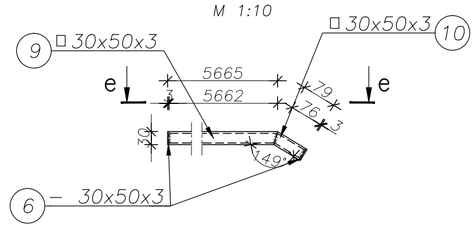
TTD–3

M 1:10



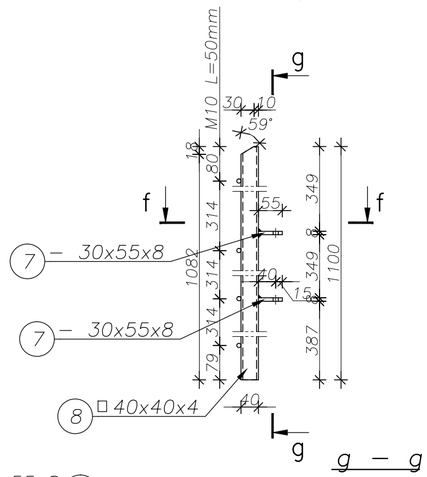
TTD–4

M 1:10

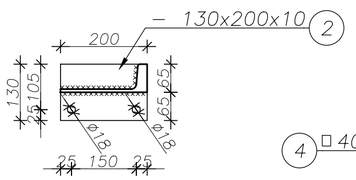


TTD–5

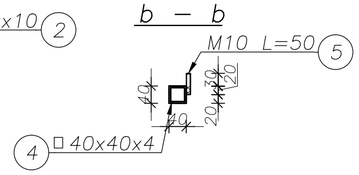
M 1:10



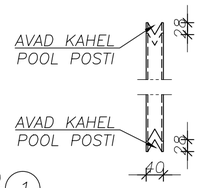
a – a



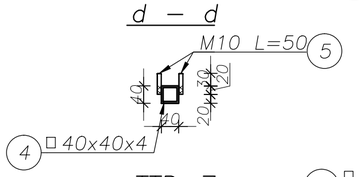
b – b



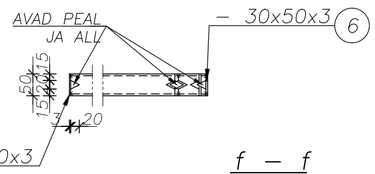
c – c



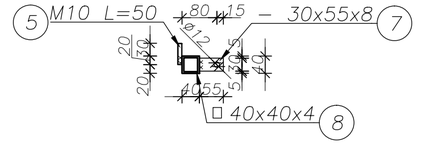
d – d



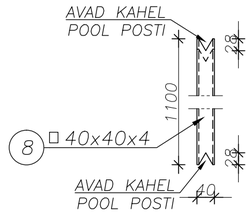
e – e



f – f

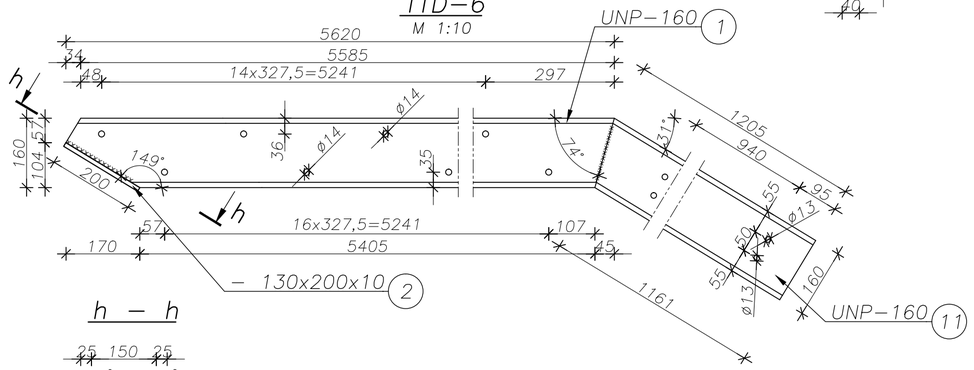


g – g

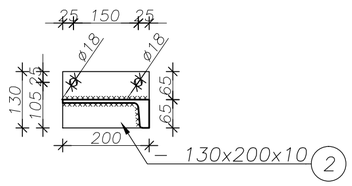


TTD–6

M 1:10

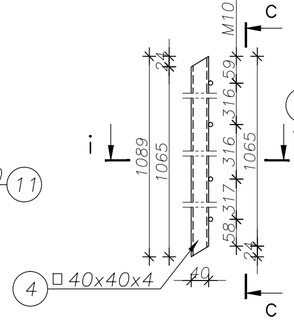


h – h

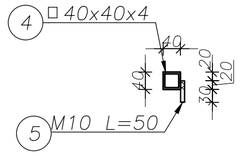


TTD–7

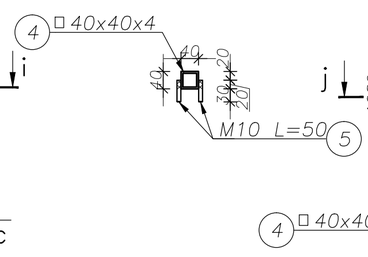
M 1:10



i – i

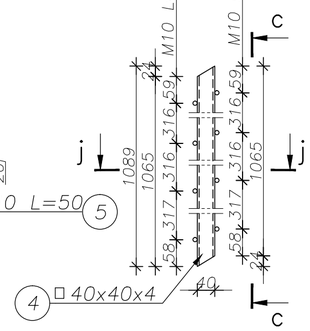


j – j



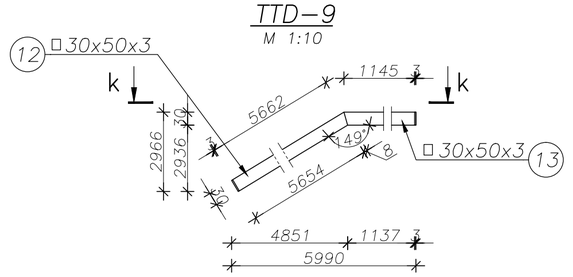
TTD–8

M 1:10

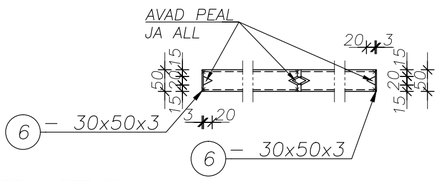


TTD–9

M 1:10

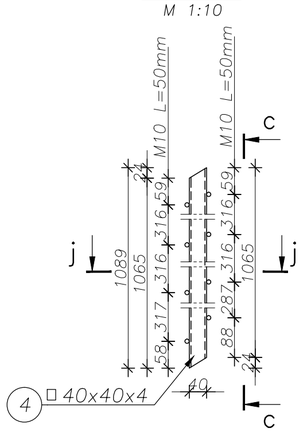


k – k



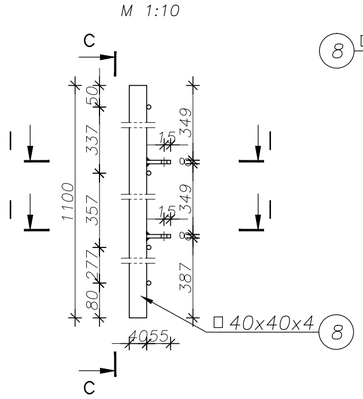
TTD–10

M 1:10

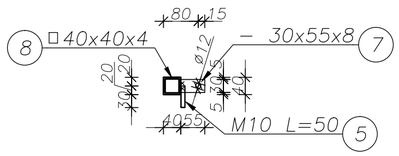


TTD–11

M 1:10

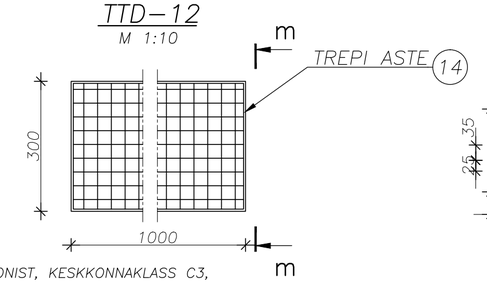


l – l

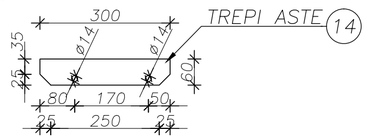


TTD–12

M 1:10



m – m



MÄRKUSED:

1. TERASE TUGEVUSKLASS VAADATA SPETSIFIKATSIOONIST, KESKKONNAKLASS C3, VASTUPIDAVUS KLASS H.3.
2. TERASTARINDID PUHASTADA TASEMENI $Sa2\frac{1}{2}$ JA TSINKIDA VASTAVALT KESKKONNAKLASSILE C3.
3. TERASKONSTRUKTSIOONIDE VALMISTAMISE JA MONTAAZI GEOMEETRILISED TOLERANTSID PEAVAD VASTAMA EVS–EN 1090–2:2008+A1:2011 STANDARDILE.
4. KEEVISÜHENDUSTES KASUTATAVA ELEKTROODI VOOLAVUSPIIR PEAB ÜLETAMA PÕHIMATERJALI VOOLAVUSPIIRI VÄHEMALT 5%.
5. KEEVISED TEHA KONSTRUKTSIOONIDE TERASEMARGILE VASTAVATE MATERJALIGA. KEEVIS PEAB OLEMA VÕRDTUGEV NÕRGIMA ÜHENDATAVA ELEMENDIGA.
6. MÄRKIMATA NURKÕBLUSTE KÕRGUS a=5mm, KUID MITTE SUUREM KUI MINIMAALNE ÜHENDATAVA DETAILI SEINA PAKSUS.
7. KANTTORUD KEEVITADA KOKKU KOGU KOKKUPUUTEJOONE ULATUSES.
8. TERASDETAILIDE SPETSIFIKATSIOONI VAADATA JOONISELT K–3.3.1

EMP A&I OÜ Registr.nr.: 10111746 Toompuiestee 4, 10142 Tallinn tel. +372 6 604 676 www.empai.ee e-mail: empai@empai.ee		Töö nr.	2012-12 / Osa: K
		Projekti nimetus:	Kaitseväe keskpolügoni lõuna sihtmärgiala vaatlustornid ja sihtmärgid / Staadium: TP
Projektijuht	H.Sojonen	Tellija:	KAITSEMINISTEERIUM Sakala 1, Tallinn 15094 / Mõõtkava: 1:10
Projektijuht	A.Nikulnikova		
Insener	I.Hiiemäe	Joonise nimetus:	TREPI 3 TERASDETAILID TTD-1 KUNI TTD-12 / Joonise nr.: 3.3.3
Insener	R.Volmer		
Koostatud: 10.07.2013 / trükitud: 10.07.2013			